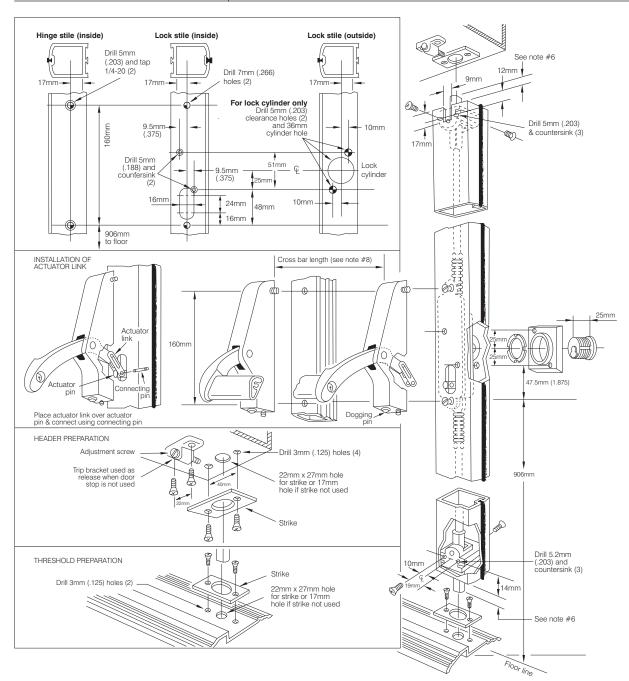
ARCHITECTURAL HARDWARE

SUB TITLE ASSEMBLY DETAILS PR-7085



MOUNTING INSTRUCTIONS

- Determine hand of door and prepare inside of lock and hinge stiles as show.
- 2. If Cylinder Key Lock is to be used, prepare inside and outside of lock stile as shown.
- Insert Rod and Case Assembly into lock stile and secure with (2) 1/4-20 Shoulder Studs.
- If Key Lock is used, insert Cylinder in Mounting Pad and secure with Locking Ring. Install using (2) #8-32x49mm Flat Head Machine Screws.
- Position Exit Pad over stile and attach Actuator Link to Actuator Pin using Connecting Pin provided. Place on stile over 1/4-20 Shoulder Studs and tighten 3 Socket Head Set Screws to secure in place.
- 6. Adjust length of top and bottom Latch Bolts by turning in or out. When the Panic Arm is fully depressed, the Latch Bolts
- should be slightly recessed from flush with the top and bottom of the door. NOTE: Flat notch side of Bolt **must** face the outside of the door. Install top and bottom Latch Bolt Guides using (6) #10x13mm Flat Head Self-threading Screws.
- Install (2) 1/4-20 Shoulder Studs on hinge stile. Place other Exit Pad over Studs and tighten 3 Socket Head Set Screws to secure in place.
- Measure distance from inside edge to inside edge of Exit pads for proper Cross Bar length. Cut Cross Bar. CAUTION: Cross Bar length must be within ± 1mm for unit to function properly.
- Loosen 3 Set Screws on hinge stile Exit Pad and install Cross Bar using (2) 1/4-20x25mm Oval Head Self-threading Screws. Tighten 3 Set Screws to secure in place.
- Prepare header and threshold as shown. If Header and Threshold Strikes are required, install using (4) #8x25mm Flat Head All-purpose Screws.

DOGGING EXIT DEVICE USING DOGGING PIN:

Fully depress Cross Bar and hold, push up Dogging Pin with screwdriver and rotate 90° in either direction.

TO RELEASE EXIT DEVICE:

Hold Cross Bar down and rotate Dogging Pin with screwdriver in either direction until Dogging Pin releases.

DOGGING EXIT DEVICE USING CYLINDER KEY:

Fully depress Cross Bar and hold, turn Key clockwise approximately 60°, return Key to centre and remove.

TO RELEASE EXIT DEVICE:

Turn key counterclockwise 90°, return Key to centre and remove.



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For scaled technical or CAD drawings, please contact AXIM.